MATERIAL

Polyurethane.

STANDARD EXECUTIONS

Pass-through hole.

- **PES-80**: hardness 80 Shore A, blue colour.
- **PES-90**: hardness 90 Shore A, orange colour.
- **PES-92**: hardness 92 Shore A, red colour.

WORKING TEMPERATURE

- Maximum continuous working temperature: 60°C.
- Minimum continuous operating temperature: PES-80 and PES-90: -20°C, PES-92: +15°C.

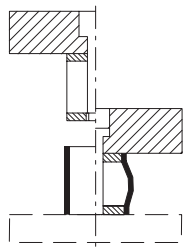
Use at temperatures between 60 and 100°C is tolerated but involves a significant reduction in the technical features.
Prolonged exposure to the maximum operating temperature may also lead to a significant deterioration in the mechanical characteristics compared to the nominal values indicated in the technical data.

FEATURES AND APPLICATIONS

Hollow springs are an excellent alternative to traditional metal springs. They guarantee high resistance to axial load, avoiding sudden breakage in the event of overload.
They can be used as load dampers or as forming elements, in particular they are widely used in processes such as deep drawing (fig.1), sheet metal deformation, and ejectors.
They are also resistant to chemicals such as acids, greases, and oils. (for details on chemical compatibility, please refer to the table Resistance to chemical agents).
During the application of the load (F1) the spring has a non-deformation zone (h1) and a maximum deformation (d3) proportional to the applied force F1.
Specific load curve for each diameter.



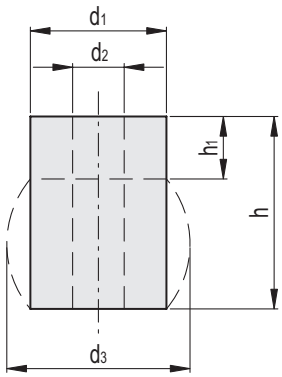
Fig. 1

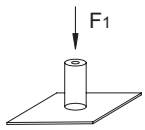


Mechanical characteristics			
Hardness (according to ASTM2240)	Shore A80	Shore A90	Shore A92
Colour	blue	orange	red
Load at breakage (according to DIN 53504)	25 MPa	30 MPa	50 MPa
Elongation at break (according to DIN 53504)	750%	360%	475%
Modulus 300% (according to DIN 53504)	5.5 MPa	17 Mpa	17.6 MPa
Tear resistance (according to DIN 53515)	14 kN/m	54 kN/m	89 kN/m
Compression set (according to DIN 53517)	25%	23%	18%
Abrasion (according to DIN 53516)	50 mm^3	56 mm^3	82 mm^3
Max. deflection	35%	30%	30%
Rebound	55%	52%	39%
Density	1.16 mg/m^3	1.17 mg/m^3	1.22 mg/m^3

Compression set: measures the deformation percentage after the material has been subjected to a compressive load.
Rebound (or elastic recovery): ability of an elastomer to return to its original shape after being deformed.

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Conversion Table
1 mm = 0.039 inch

D

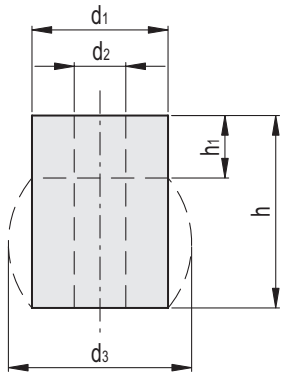
mm	inch
16	**0.62**
20	**0.78**
25	**0.98**
32	**1.25**
40	**1.56**
50	**1.95**
63	**2.46**

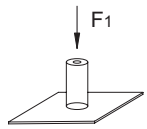
PES-80

METRIC

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490116	PES-16x25-6.5-80	16	6.5	22	25	9	1000	5
490121	PES-16x32-6.5-80	16	6.5	22	32	11	1000	6
490126	PES-20x16-8.5-80	20	8.5	27	16	6	1500	5
490131	PES-20x20-8.5-80	20	8.5	27	20	7	1500	6
490136	PES-20x25-8.5-80	20	8.5	27	25	9	1500	8
490141	PES-20x32-8.5-80	20	8.5	27	32	11	1500	10
490146	PES-20x40-8.5-80	20	8.5	27	40	14	1500	12
490151	PES-25x16-10.5-80	25	10.5	34	16	6	2500	7
490156	PES-25x20-10.5-80	25	10.5	34	20	7	2500	9
490161	PES-25x25-10.5-80	25	10.5	34	25	9	2500	11
490166	PES-25x32-10.5-80	25	10.5	34	32	11	2500	15
490171	PES-25x40-10.5-80	25	10.5	34	40	14	2500	18
490176	PES-25x50-10.5-80	25	10.5	34	50	18	2500	23
490181	PES-32x16-13.5-80	32	13.5	43	16	6	4000	12
490186	PES-32x20-13.5-80	32	13.5	43	20	7	4000	15
490191	PES-32x25-13.5-80	32	13.5	43	25	9	4000	18
490196	PES-32x32-13.5-80	32	13.5	43	32	11	4000	23
490201	PES-32x40-13.5-80	32	13.5	43	40	14	4000	29
490206	PES-32x50-13.5-80	32	13.5	43	50	18	4000	37
490211	PES-32x63-13.5-80	32	13.5	43	63	22	4000	46
490216	PES-40x20-13.5-80	40	13.5	54	20	7	7000	25
490221	PES-40x25-13.5-80	40	13.5	54	25	9	7000	31
490226	PES-40x32-13.5-80	40	13.5	54	32	11	7000	39
490231	PES-40x40-13.5-80	40	13.5	54	40	14	7000	49
490236	PES-40x50-13.5-80	40	13.5	54	50	18	7000	62
490241	PES-40x63-13.5-80	40	13.5	54	63	22	7000	78
490246	PES-40x80-13.5-80	40	13.5	54	80	28	7000	98
490251	PES-50x25-17-80	50	17	68	25	9	12000	48
490256	PES-50x32-17-80	50	17	68	32	11	12000	62
490261	PES-50x40-17-80	50	17	68	40	14	12000	77
490266	PES-50x50-17-80	50	17	68	50	18	12000	97
490271	PES-50x63-17-80	50	17	68	63	22	12000	122
490276	PES-50x80-17-80	50	17	68	80	28	12000	154
490281	PES-50x100-17-80	50	17	68	100	35	12000	193
490291	PES-63x32-17-80	63	17	85	32	3	18500	103
490296	PES-63x40-17-80	63	17	85	40	14	18500	129
490301	PES-63x50-17-80	63	17	85	50	18	18500	161
490306	PES-63x63-17-80	63	17	85	63	22	18500	203
490311	PES-63x80-17-80	63	17	85	80	28	18500	258
490316	PES-63x100-17-80	63	17	85	100	35	18500	322
490321	PES-63x125-17-80	63	17	85	125	43.7	18500	403

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D	
mm	inch
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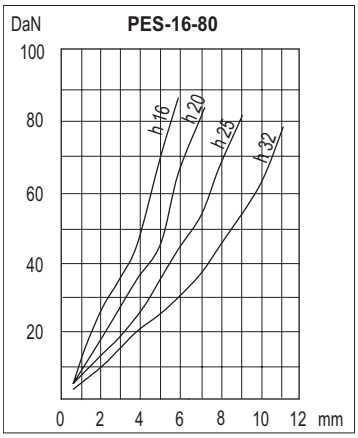
PES-90 ▼ METRIC

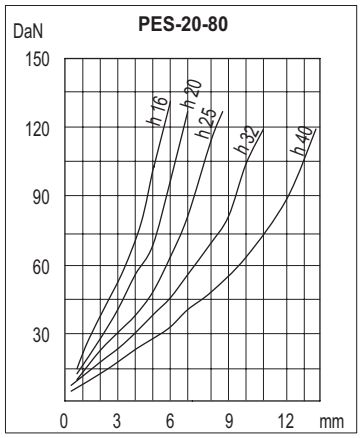
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490112	PES-16x20-6.5-90	16	6.5	21	20	6	1400	4
490117	PES-16x25-6.5-90	16	6.5	21	25	8	1400	5
490122	PES-16x32-6.5-90	16	6.5	21	32	9.6	1400	6
490127	PES-20x16-8.5-90	20	8.5	27	16	5	1500	5
490132	PES-20x20-8.5-90	20	8.5	27	20	6	1500	6
490137	PES-20x25-8.5-90	20	8.5	27	25	8	1500	8
490142	PES-20x32-8.5-90	20	8.5	27	32	10	1500	10
490147	PES-20x40-8.5-90	20	8.5	27	40	12	1500	12
490152	PES-25x16-10.5-90	25	10.5	33	16	5	4000	7
490157	PES-25x20-10.5-90	25	10.5	33	20	6	4000	9
490162	PES-25x25-10.5-90	25	10.5	33	25	8	4000	11
490167	PES-25x32-10.5-90	25	10.5	33	32	10	4000	15
490172	PES-25x40-10.5-90	25	10.5	33	40	12	4000	18
490177	PES-25x50-10.5-90	25	10.5	33	50	15	4000	23
490182	PES-32x16-13.5-90	32	13.5	42	16	5	5800	12
490187	PES-32x20-13.5-90	32	13.5	42	20	6	5800	15
490192	PES-32x25-13.5-90	32	13.5	42	25	8	5800	18
490197	PES-32x32-13.5-90	32	13.5	42	32	10	5800	23
490202	PES-32x40-13.5-90	32	13.5	42	40	12	5800	29
490207	PES-32x50-13.5-90	32	13.5	42	50	15	5800	37
490212	PES-32x63-13.5-90	32	13.5	42	63	18.9	5800	46
490217	PES-40x20-13.5-90	40	13.5	52	20	6	9000	25
490222	PES-40x25-13.5-90	40	13.5	52	25	8	9000	31
490227	PES-40x32-13.5-90	40	13.5	52	32	10	9000	39
490232	PES-40x40-13.5-90	40	13.5	52	40	12	9000	49
490237	PES-40x50-13.5-90	40	13.5	52	50	15	9000	62
490242	PES-40x63-13.5-90	40	13.5	52	63	18.9	9000	78
490247	PES-40x80-13.5-90	40	13.5	52	80	24	9000	98
490252	PES-50x25-17-90	50	17	65	25	8	18000	48
490257	PES-50x32-17-90	50	17	65	32	10	18000	62
490262	PES-50x40-17-90	50	17	65	40	12	18000	77
490267	PES-50x50-17-90	50	17	65	50	15	18000	97
490272	PES-50x63-17-90	50	17	65	63	18.9	18000	122
490277	PES-50x80-17-90	50	17	65	80	24	18000	154
490282	PES-50x100-17-90	50	17	65	100	30	18000	193
490292	PES-63x32-17-90	63	17	76	32	10	25000	103
490297	PES-63x40-17-90	63	17	76	40	12	25000	129
490302	PES-63x50-17-90	63	17	76	50	15	25000	161
490307	PES-63x63-17-90	63	17	76	63	18.9	25000	203
490312	PES-63x80-17-90	63	17	76	80	24	25000	258
490317	PES-63x100-17-90	63	17	76	100	30	25000	322
490322	PES-63x125-17-90	63	17	76	125	37.5	25000	403

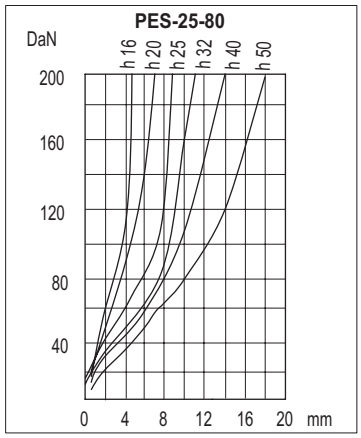
PES-92 ▼ METRIC

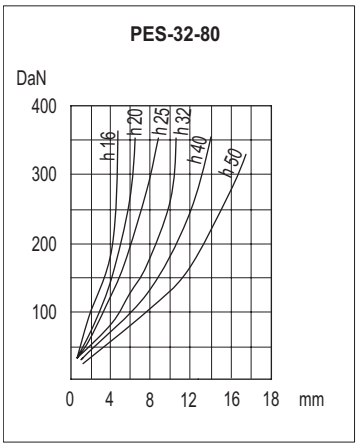
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490118	PES-16x25-6.5-92	16	6.5	19	25	8	1300	6
490123	PES-16x32-6.5-92	16	6.5	19	32	10	1300	7
490128	PES-20x16-8.5-92	20	8.5	26	16	5	2000	5
490133	PES-20x20-8.5-92	20	8.5	26	20	6	2000	6
490138	PES-20x25-8.5-92	20	8.5	26	25	8	2000	8
490143	PES-20x32-8.5-92	20	8.5	26	32	10	2000	10
490148	PES-20x40-8.5-92	20	8.5	26	40	12	2000	13
490153	PES-25x16-10.5-92	25	10.5	30	16	5	3000	9
490158	PES-25x20-10.5-92	25	10.5	30	20	6	3000	11
490163	PES-25x25-10.5-92	25	10.5	30	25	8	3000	13
490168	PES-25x32-10.5-92	25	10.5	30	32	10	3000	17
490173	PES-25x40-10.5-92	25	10.5	30	40	12	3000	21
490178	PES-25x50-10.5-92	25	10.5	30	50	15	3000	26
490183	PES-32x16-13.5-92	32	13.5	41	16	5	5800	13
490188	PES-32x20-13.5-92	32	13.5	41	20	6	5800	16
490193	PES-32x25-13.5-92	32	13.5	41	25	8	5800	20
490198	PES-32x32-13.5-92	32	13.5	41	32	10	5800	25
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490228	PES-40x32-13.5-92	40	13.5	50	32	10	12000	43
490233	PES-40x40-13.5-92	40	13.5	50	40	12	12000	53
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490243	PES-40x63-13.5-92	40	13.5	50	63	19	12000	84
490248	PES-40x80-13.5-92	40	13.5	50	80	24	12000	107
490253	PES-50x25-17-92	50	17	62	25	8	17000	52
490258	PES-50x32-17-92	50	17	62	32	10	17000	66
490263	PES-50x40-17-92	50	17	62	40	12	17000	83
490268	PES-50x50-17-92	50	17	62	50	15	17000	104
490273	PES-50x63-17-92	50	17	62	63	19	17000	131
490278	PES-50x80-17-92	50	17	62	80	24	17000	166
490283	PES-50x100-17-92	50	17	62	100	30	17000	208
490293	PES-63x32-17-92	63	17	78	32	10	25000	112
490298	PES-63x40-17-92	63	17	78	40	12	25000	140
490303	PES-63x50-17-92	63	17	78	50	15	25000	175
490308	PES-63x63-17-92	63	17	78	63	19	25000	220
490313	PES-63x80-17-92	63	17	78	80	24	25000	279
490318	PES-63x100-17-92	63	17	78	100	30	25000	349
490323	PES-63x125-17-92	63	17	78	125	38	25000	437

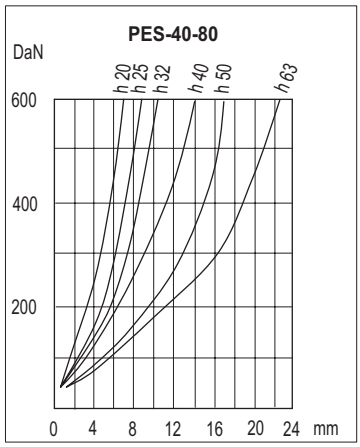
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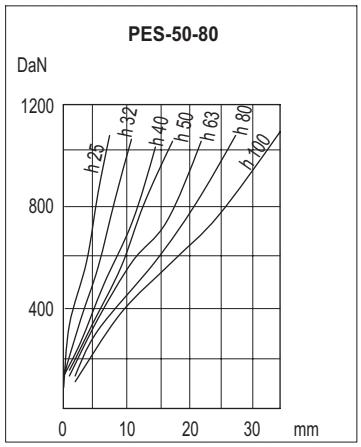


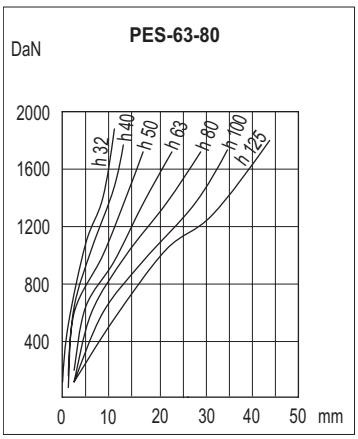




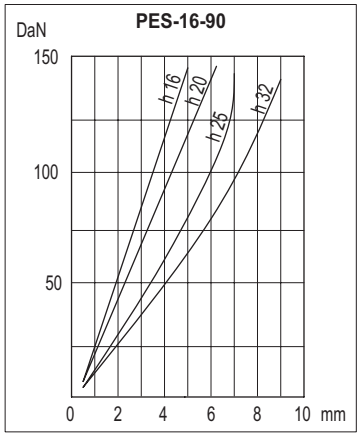


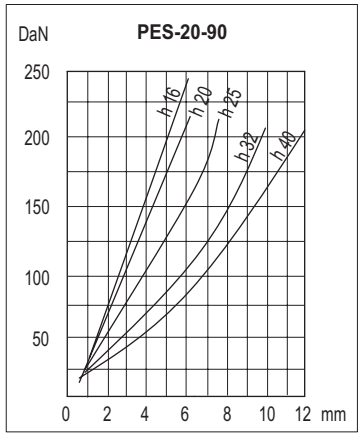


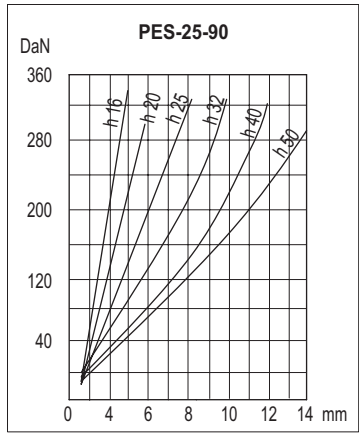


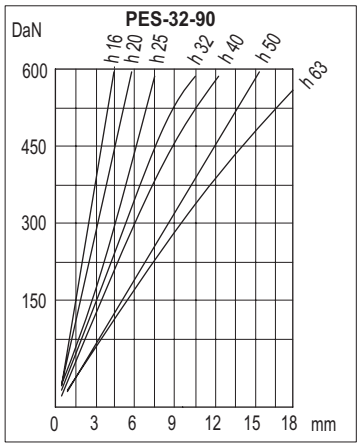


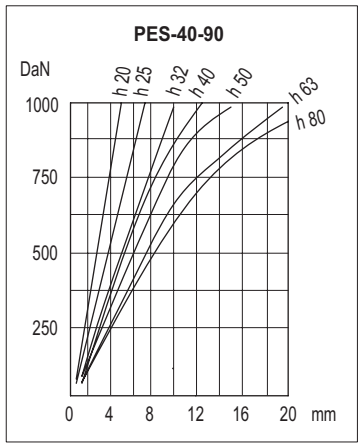
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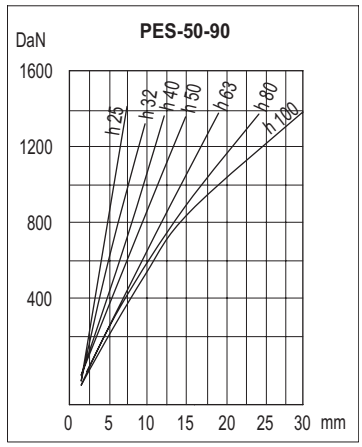


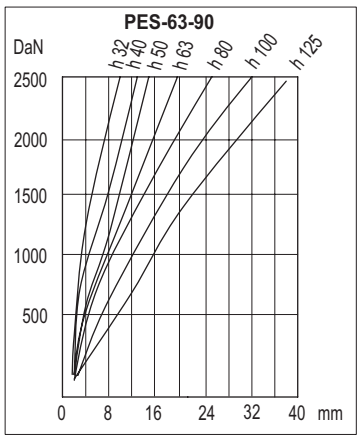




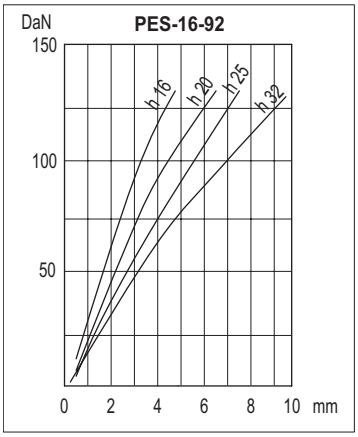


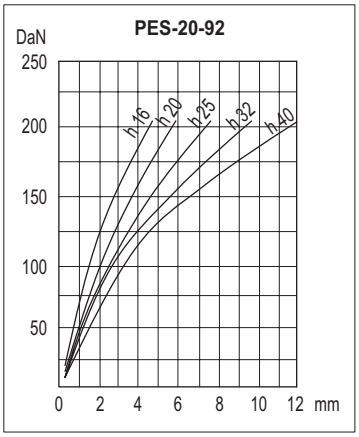


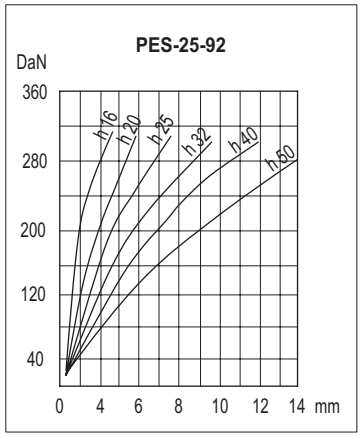


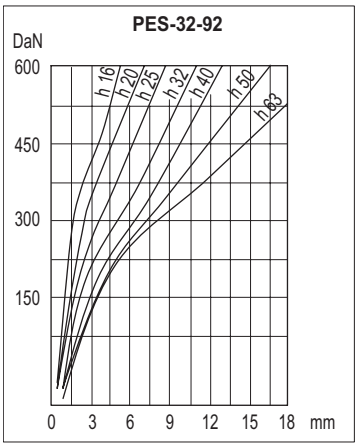


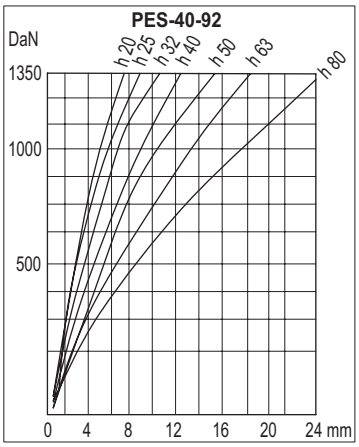
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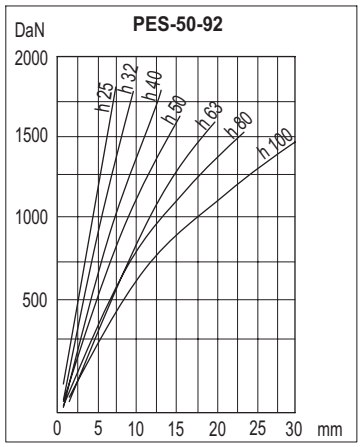


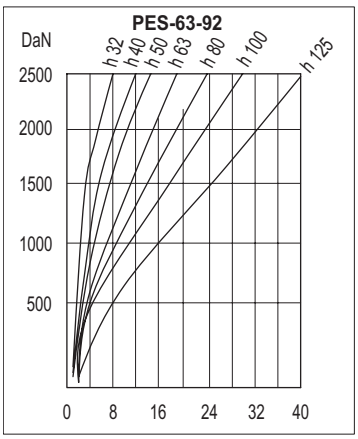












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