## **Breather caps**

with double valve, technopolymer











#### MATERIAL

Polyamide based (PA) technopolymer

- Cover: RAL 2004 orange, semi-matte finish, with graphic symbol "valve".
- Threaded connector: black colour, semi-matte finish.



NBR synthetic rubber.



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Technopolymer with NBR synthetic rubber O-ring and stainless steel

Set at around 0.350 bar.



Technopolymer sealing disk in NBR synthetic rubber and stainless steel

Set at around 0.030 bar.



Thermal-bonded polyester (TBP) filter with low pressure drop and high dust holding capacity.

Expected filtration class ISO 16890-1 ISO Rating coarse 75%, EN 779:2012 Class G4, air filtration 10 µ.

## MAXIMUM CONTINUOUS WORKING TEMPERATURE

100°C.

#### **FEATURES**

The use of SFW. breather caps which create a pressure plenum chamber right above the oil level within tested limit conditions, in order to avoid any reservoir deformation, offers the following advantages:

- reduces reservoir air volume intake keeping clean oil and filter
- improves suction pump action during working conditions reducing cavitation phenomenon
- prevents fluid leakage when the system is part of a mobile unit
- it reduces foam in fluid.

#### **TECHNICAL DATA**

Air flow rate for the different executions of breather caps can be obtained from the diagram on the basis of the difference of air pressure inside and outside the reservoir.

### SPECIAL EXECUTIONS ON REQUEST

- Black colour cover.
- Overpressure valve set at 0.700 bar.
- Threaded connector also with NPT thread (National Taper Pipe Thread - ANSI-ASME B1-20, (SFW.70-3/4-NPT).



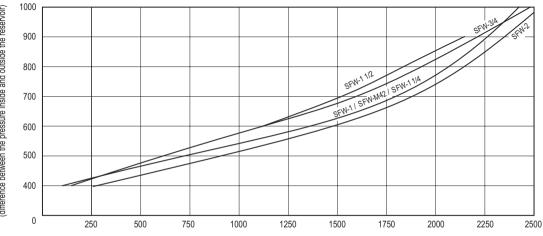
ELESA Original design











Flow rate (I/min)



1

























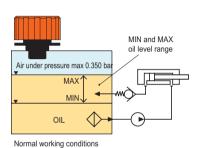


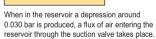


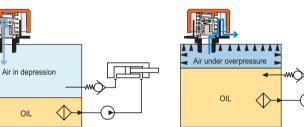


METRIC

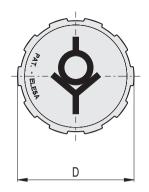
# SFW. pressurised breather cap functioning in a hydraulic circuit







When in the reservoir an over pressure exceeding 0.350 (or 0.700) bar is produced, a flux of air is discharged through the safety valve.



- G G G	h
	L

ſ	Conversion Table 1 mm = 0.039 inch					
ſ	D					
Γ	mm	inch				
- 17	70	0.70				

		<b>V</b>						
Code	Description	D	L	d1	d2	d3	h	Δ'Δ
54889	SFW.70-42x2-FPE-350MB	70	59	M42x2	35	68.5	17	94
54891	SFW.70-3/4+FPE-350MB	70	59	G 3/4	20.5	68.5	17	88
54893	SFW.70-1+FPE-350MB	70	59	G 1	26.5	68.5	17	88
54895	SFW.70-1.1/4+FPE-350MB	70	59	G 1.1/4	35	68.5	17	94
54897	SFW.70-1.1/2+FPE-350MB	70	59	G 1.1/2	41	68.5	17	92
54899	SFW.70-2+FPE-350MB	70	59	G 2	52.5	68.5	17	98