# **Breather caps**

with double valve, technopolymer









#### MATERIAL

Polyamide based (PA) technopolymer.

- Cover: RAL 2004 orange, semi-matte finish, with graphic symbol "valve".
- Threaded connector: black colour, semi-matte finish.



NBR synthetic rubber.

#### OVERPRESSURE VALVE

Technopolymer with NBR synthetic rubber O-ring and stainless steel spring.

Set at around 0.350 bar.



#### SUCTION VALVE

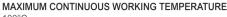
Technopolymer sealing disk in NBR synthetic rubber and stainless steel spring.

Set at around 0.030 bar.



Thermal-bonded polyester (TBP) filter with low pressure drop and high dust holding capacity.

Expected filtration class ISO 16890-1 ISO Rating coarse 75%, EN 779:2012 Class G4, air filtration 10  $\mu$ .



100°C.

### FEATURES

The use of SFW. breather caps which create a pressure plenum chamber right above the oil level within tested limit conditions, in order to avoid any reservoir deformation, offers the following advantages:

- reduces reservoir air volume intake keeping clean oil and filter
- improves suction pump action during working conditions reducing cavitation phenomenon
- prevents fluid leakage when the system is part of a mobile unit
- it reduces foam in fluid.

#### TECHNICAL DATA

Air flow rate for the different executions of breather caps can be obtained from the diagram on the basis of the difference of air pressure inside and outside the reservoir.

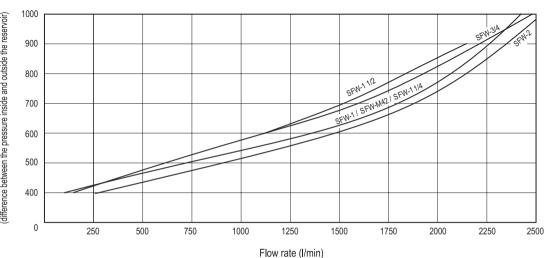
## SPECIAL EXECUTIONS ON REQUEST

- Black colour cover.
- Overpressure valve set at 0.700 bar.
- Threaded connector also with NPT thread (National Taper Pipe Thread ANSI-ASME B1-20, (SFW.70-3/4-NPT).



ELESA Original design





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MIN and MAX oil level range

Air under pressure max 0.350 ba

OIL Normal working conditions

























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Code	Description	D	L	d1	d2	d3	h	2,2
54889	SFW.70-42x2-FPE-350mb	70	59	M42x2	35	68.5	17	94
54891	SFW.70-3/4+FPE-350mb	70	59	G 3/4	20.5	68.5	17	88
54893	SFW.70-1+FPE-350mb	70	59	G 1	26.5	68.5	17	88
54895	SFW.70-1.1/4+FPE-350mb	70	59	G 1.1/4	35	68.5	17	94
54897	SFW.70-1.1/2+FPE-350mb	70	59	G 1.1/2	41	68.5	17	92
54899	SFW.70-2+FPE-350mb	70	59	G 2	52.5	68.5	17	98

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SFW. pressurised breather cap functioning in a hydraulic circuit

Air in depression

When in the reservoir a depression around

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0.030 bar is produced, a flux of air entering the reservoir through the suction valve takes place. OIL

When in the reservoir an over pressure exceeding 0.350 (or 0.700) bar is produced, a flux of air is discharged through the safety valve.

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