Heavy-duty pneumatic clamps

with toggle-joint support, steel









BASE

C10 zinc-plated steel.

HEXAGON-SOCKET HEAD SCREWS WITH COUNTERSINK FOR CYLINDER SUPPORT

Black-oxide steel.

CYLINDER SUPPORT BUSHINGS

Hardened steel.

CYLINDER BODY AND HEADERS

Aluminium.

ROTATING PINS AND SEEGER RINGS

Aluminium.

PUSH LEVER

AISI 420 stainless steel.

STANDARD EXECUTIONS

- PVD-APV: with open clamping lever and two folded washers.
- PVD-EPV: with solid clamping lever and bolt retainer.

MAXIMUM WORKING PRESSURE

6 bars

MAX WORKING TEMPERATURE

70°C.

CLAMPING BOLT

To be ordered separately.

FEATURES AND APPLICATIONS

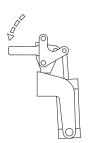
All articulated joints are lubricated with special grease.

PVD. pneumatic clamps can be installed on two different fixing surfaces

They are all equipped with a magnetic cylinder which, through the use of the proximity switch PSWX (see page -) (to be ordered separately) gives drive and/or control impulses while active.

All magnetic cylinders are equipped with an automatic pneumatic brake in the rear head.

Using a lubrication filter assembly is necessary for the cylinder to work properly for a long time, whereas flow regulators are recommended to guarantee long life of mechanical components.









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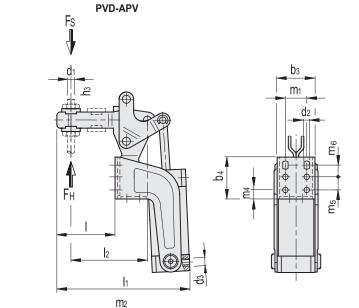








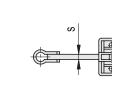




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PVD-EPV

PVD-APV

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Code	Description	а	b1	b2	b3	b4	b5	d1	d2	d3	h1	h2	h3	h4	1	l1	12	m1	m2	m3	m4	m5	m6	е	r	FH* [N]	FS# [N]	4
GG.AO404	PVD.75/APV	20	47	22	40	30	5.2	M5	4.5	M5	151	43	11	2	34	99	56.5	24	8.5	12.5	10	12.5	-	12.5	-	750	570	500
GG.AO412	PVD.130/APV	28	51	28	47	49	6.2	M6	5.6	G1/8	167	70	16	2.5	41	118	72	27	13	12.5	16	12.5	12.5	12.5	12.5	1100	610	750
GG.AO420	PVD.230/APV	40	58	32	46	51	8.5	M8	6.5	G1/8	218	87	18	3	62	153	94.5	26	14	16	11	16	14.25	16	14.25	2200	12601	1250
GG.AO432	PVD.330/APV	45	70	45	56	79	10.5	M10	8.5	G1/4	263	108	22	3.5	68	182	110	30	16	28	19	30	20	30	20	2600	18002	2200

PVD-EPV

Code	Description	b1	b2	b3	b4	d1	d2	d3	h1	h2	h3	h4	I	I1	m1	m2	m3	m4	m5	m6	е	r	s	FH* [N]	FS# [N]	4
GG.AO406	PVD.75/EPV	47	22	40	30	M5	4.5	M5	151	43	11	2	35	99	24	8.5	12.5	10	12.5	-	12.5	-	4	750	570	500
GG.AO414	PVD.130/EPV	51	28	47	49	M6	5.6	G1/8	167	70	16	2.5	42	119	27	13	12.5	16	12.5	12.5	12.5	12.5	5	1100	610	750
GG.AO422	PVD.230/EPV	58	32	46	51	M8	6.5	G1/8	218	87	18	3	63	155	26	14	16	11	16	14.25	16	14.25	6	2200	1260	1255
GG.AO434	PVD.330/EPV	70	45	56	79	M10	8.5	G1/4	263	108	22	3.5	70	184	30	16	28	19	30	20	30	20	7	2600	1800	2200

^{*} Holding force. # Clamping force ~6 bar.